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## Preliminary

## 12.1" XGA

## TECHNICAL SPECIFICATION

AA121XN11

# MITSUBISHI ELECTRIC Corp.

Date: Jul.2,'12

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#### 1. APPLICATION

This specification applies to color TFT-LCD module, AA121XN11.

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MITSUBISHI classifies the usage of the TFT-LCD module as follows. Please confirm the usage before using the product.

#### (1) Standard Usage

Computers, office equipment, factory automation equipment, test and measurement equipment, communications, transportation equipment(automobiles, ships, trains, etc.), provided, however, that operation is not influenced by TFT-LCD directly.

#### (2) Special Usage

Medical equipment, safety equipment, transportation equipment, provided, however, that TFT-LCD is necessary to its operation.

### (3) Specific Usage

Cockpit Equipment, military systems, aerospace equipment, nuclear reactor control systems, life support systems and any other equipment. MITSUBISHI should make a contract that stipulate apportionment of responsibilities between MITSUBISHI and our customer.

The product specified in this document is designed for "Standard Usage" unless otherwise specified in this document. If customers intend to use the product for applications other than those specified for "Standard Usage", they should first contact MITSUBISHI sales representative for it's intended use in writing.

MITSUBISHI has been making continuous effort to improve the reliability of its products. Customers should implement sufficient reliability design of their application equipments such as redundant system design, fail-safe functions, anti-failure features.

MITSUBISHI assumes no responsibility for any damage resulting from the use of the product that does not comply with the instructions and the precautions specified in this document.

Please contact and consult a MITSUBISHI sales representative for any questions regarding this product.



#### 2. OVERVIEW

AA121XN11 is 12.1" color TFT-LCD (Thin Film Transistor Liquid Crystal Display) module composed of LCD panel, driver ICs, control circuit, and backlight unit.

By applying 6 bit or 8 bit digital data,  $1024 \times 768$ , 262k-color or 16.7M-color images are displayed on the 12.1" diagonal screen. Input power voltage is single 3.3 V for LCD driving.

The type of data and control signals are digital and transmitted via LVDS interface per Typ. 65 MHz clock cycle.

Driver circuit for LED backlight is not included in this module. General specifications are summarized in the following table:

ITEM	SPECIFICATION
Display Area (mm)	245.76(H) × 184.32(V) (12.1-inch diagonal)
Number of Dots	$1024 \times 3 \text{ (H)} \times 768 \text{ (V)}$
Pixel Pitch (mm)	$0.240 \text{ (H)} \times 0.240 \text{ (V)}$
Color Pixel Arrangement	RGB vertical stripe
Display Mode	Normally white
Number of Color	262k(6 bit/color), 16.7M(8 bit/color)
Luminance (cd/m²)	(1300)
Viewing Angle (CR ≥ 10)	(-80~80°) (H), (-80~60°) (V)
Surface Treatment	Anti-glare and hard-coating 3H
Electrical Interface	LVDS (6 bit/8 bit)
Viewing Direction	Higher Contrast ratio: 6 o'clock Less gray scale reversal: 12 o'clock
Module Size (mm)	260.5 (W) $\times$ 203.0 (H) $\times$ 9.5 (D)
Module Mass (g)	(610)
Backlight Unit	LED, edge-light, Unreplaceable

Characteristic value without any note is typical value.



## 3. ABSOLUTE MAXIMUM RATINGS

ITEM	SYMBOL	MIN.	MAX.	UNIT
Power Supply Voltage for LCD	VCC	-0.3	4.0	V
Logic Input Voltage	VI	-0.3	VCC+0.3	V
Backlight (LED) Current	IF	0	180	mA
Operation Temperature (Panel) Note 1,2)	Top(Panel)	-30	80	°C
Operation Temperature (Ambient) Note 2)	Top(Ambient)	-30	80	°C
Storage Temperature Note 2)	$T_{stg}$	-30	80	°C

#### [Note]

- 1) Measured at the center of active area and at the center of panel back surface
- 2) Top,Tstg  $\leq 40^{\circ}C$  : 90%RH max. without condensation

Top, Tstg  $> 40^{\circ}\text{C}$ : Absolute humidity shall be less than the value of 90%RH at 40°C without condensation.

### 4. ELECTRICAL CHARACTERISTICS

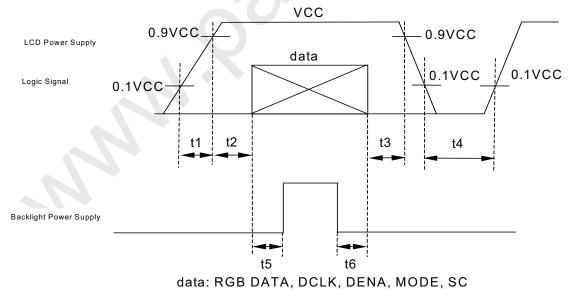
(1) TFT-LCD Ambient temperature: Ta = 25°C

(-)							
ITEM		SYMBOL	MIN.	TYP.	MAX.	UNIT	Remarks
Power Supply Voltages	s for LCD	VCC	3.0	3.3	3.6	V	*1)
Power Supply Current	s for LCD	ICC		TBD	TBD	mA	*2)
Permissive Input Ripp	le Voltage	VRP			100	mVp-p	VCC=+3.3V
Logio Input Voltago	High	VIH	0.8×VCC		VCC	V	MODE, SC
Logic Input Voltage	Low	VIL	0		0.2×VCC	V	MODE, SC

\*1) Power and signals sequence:

 $\begin{array}{ll} 0.1 \ ms \leq t1 \leq 10 \ ms & 200ms \leq t4 \\ 0 < t2 \leq 50ms & 200ms \leq t5 \end{array}$ 

 $0 < t3 \le 50ms \qquad \qquad 0 \le t6$ 



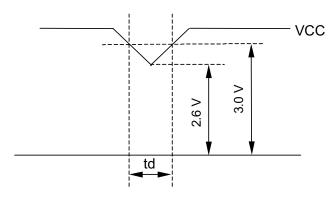
uata. 1105 57171, 50211, 521171, 111052, 00



## VCC-dip conditions:

- 1) When 2.6 V  $\leq$  VCC < 3.0 V,  $td \leq$  10 ms
- 2) When VCC < 2.6 V

VCC-dip conditions should also follow the power and signals sequence.



\*2) VCC = +3.3 V ,  $f_H$  = 48.4 kHz,  $f_V$  = 60 Hz,  $f_{CLK}$  = 65 MHz Display image at typical power supply current value is 256-gray-bar pattern (8 bit), 768 line mode.

#### \*3) Fuse

Parameter	Fuse Type Name	Supplier	Remark
VCC	FCC16162AB	Kamaya Electric Co., Ltd.	*)

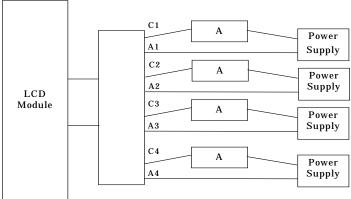
<sup>\*)</sup> The power supply capacity should be designed to be more than the fusing current.

(2) Backlight

ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT	Remarks
			(18)	(21.6)	V	IF = 120 mA, Ta = 25°C, *2)
LED Voltage	VF			(22.2)	V	$IF = 120 \text{ mA}, Ta = 0^{\circ}C$
		4		(22.9)	V	IF = 120 mA, $Ta = -30^{\circ}C$
LED Current	IF		(120)	(130)	mA	$Ta = 25^{\circ}C, *1), *3)$
LED Life Time	LT	80,000	100,000		h	IF = 120 mA, Ta = 25°C *4), *5), Continuous operation

#### [Note]

- \*1) Constant Current Drive
- \*2) The Voltage deviation between strings:  $|V_{fMAX} V_{fMIN}| \le 2V$
- \*3) LED Current measurement method:



- \*4) LED life time is defined as the time when the brightness becomes 50% of the initial value.
- \*5) The life time of the backlight depends on the ambient temperature. The life time will decrease under high temperature.

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## 5. INTERFACE PIN CONNECTION

(1)CN 1(INTERFACE SIGNAL)

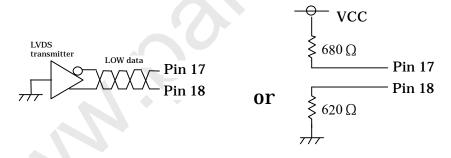
Used connector: 20186-020E-11F (I-PEX) or FI-SEB20P-HFE (JAE)

Corresponding connector: 20197-\*20U-F (I-PEX) or FI-S20S, FI-SE20ME (JAE)

Pin	Cymbol	Function (ISP 6 bit	compatibility mode)	Function (ISP 8 bit				
No.	Symbol	6 bit input	8 bit input	compatibility mode)				
1	VCC	+3.3 V Pov	wer supply	<b>←</b>				
2	VCC	+3.3 V Pov	wer supply	←				
3	GND	GI	ND	←				
4	GND	Gl	ND	←				
5	Link 0-	R0, R1, R2, R3, R4, R5, G0	R2, R3, R4, R5, R6, R7, G2	R0, R1, R2, R3, R4, R5, G0				
6	Link 0+	R0, R1, R2, R3, R4, R5, G0	R2, R3, R4, R5, R6, R7, G2	R0, R1, R2, R3, R4, R5, G0				
7	GND	Gl	ND	←				
8	Link 1-	G1, G2, G3, G4, G5, B0, B1	G3, G4, G5, G6, G7, B2, B3	G1, G2, G3, G4, G5, B0, B1				
9	Link 1+	G1, G2, G3, G4, G5, B0, B1	G3, G4, G5, G6, G7, B2, B3	G1, G2, G3, G4, G5, B0, B1				
10	GND	Gl	ND	←				
11	Link 2-	B2, B3, B4, B5, DENA	B4, B5, B6, B7, DENA	B2, B3, B4, B5, DENA				
12	Link 2+	B2, B3, B4, B5, DENA	B4, B5, B6, B7, DENA	B2, B3, B4, B5, DENA				
13	GND	Gl	ND	<b>←</b>				
14	CLKIN-	Clo	ck –	<b>*</b> ←				
15	CLKIN+	Clo	ck +	←				
16	GND	GI	ND	←				
17	Link3-	See: *2)	R0, R1, G0, G1, B0, B1	R6, R7, G6, G7, B6, B7				
18	Link3+	See: *2)	R0, R1, G0, G1, B0, B1	R6, R7, G6, G7, B6, B7				
19	MODE	Low=ISP 6 bit c	ompatibility mode	High=ISP 8 bit compatibility mode				
20	SC	Scan direction control. ( Low	←					

<sup>\*1)</sup> Metal frame is connected to signal GND.

<sup>\*2)</sup> Recommended wiring of Pin 17,18 (6 bit input)





## (2)CN 2(BACKLIGHT)

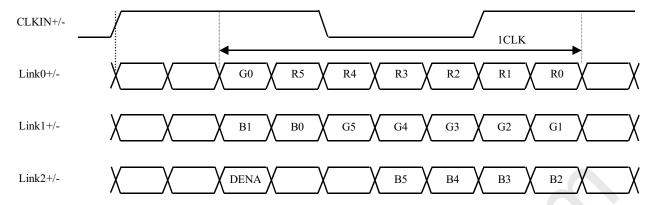
Backlight-side connector: SM10B-SHLS-TF (LF)(SN) (JST) Corresponding connector: SHLP-10V-S-B (JST)

Pin No.	Symbol	Function
1	NC	This pin should be open.
2	NC	This pin should be open.
3	LED C 1	LED cathode 1
4	LED A 1	LED anode 1
5	LED A 2	LED anode 2
6	LED C 2	LED cathode 2
7	LED C 3	LED cathode 3
8	LED A 3	LED anode 3
9	LED A 4	LED anode 4
10	IFDC4	I FD cathode 4

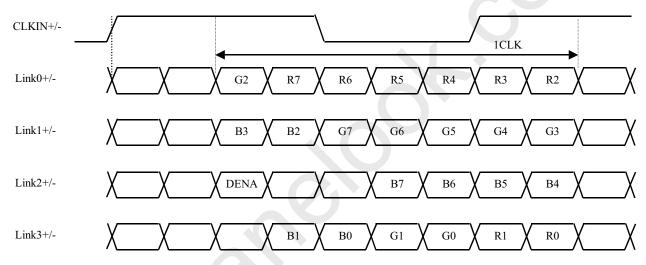


## (3) ISP data mapping

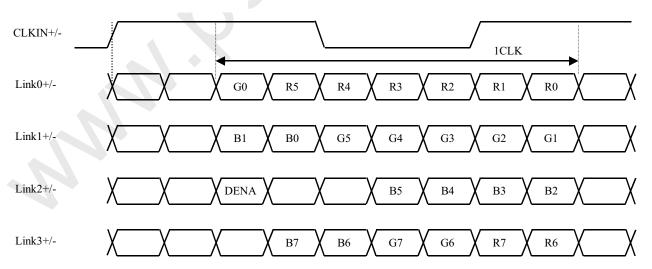
## a. ISP 6 bit compatibility mode(6 bit input)



## b. ISP 6 bit compatibility $mode(8 \ bit \ input)$



### c. ISP 8 bit compatibility mode $\,$



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### 6. INTERFACE TIMING

LVDS transmitter input signal

(1) Timing Specifications

	ITEN	М	SYMBOL	MIN.	TYP.	MAX.	UNIT
D.CI. II	Frequency		fclk	50	65	80	MHz
DCLK	Period		tclk	12.5	15.4	20	ns
		Active Time	$t_{HA}$	1024	1024	1024	t <sub>CLK</sub>
	Horizontal	Blanking Time	$t_{\mathrm{HB}}$	30	320		$t_{CLK}$
		Frequency	$f_{H}$	42.4	48.4	60	kHz
D = 11.4		Period	t <sub>H</sub>	16.6	20.7	23.6	μ <b>s</b>
DENA	X7 ,• 1	Active Time	tva	768	768	768	tн
		Blanking Time	tvв	3	38		tн
	Vertical	Frequency	fv	55	60	75	Hz
		Period	tv	13.3	16.7	18.2	ms

## [Note]

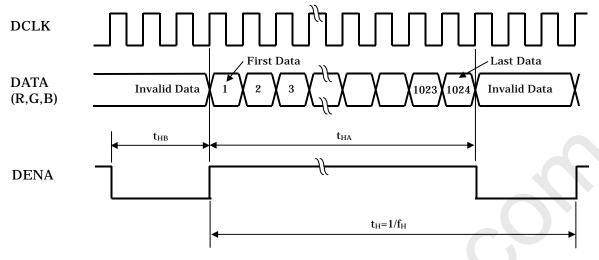
- $1) DENA \ (Data \ Enable) \ should \ always \ be \ positive \ polarity \ as \ shown \ in \ the \ timing \ specification.$
- 2) DCLK should appear during all invalid period.
- 3) LVDS timing follows the timing specifications of LVDS receiver IC: THC63LVDF84B(Thine).
- 4) In case of blanking time fluctuation, please satisfy following condition.

$$t_{VBn} > t_{VBn\text{-}1} - 3(t_H)$$

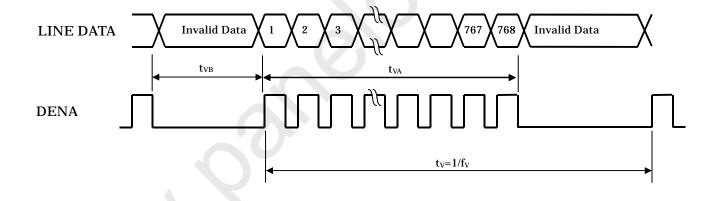


## (2) Timing Chart

## a. Horizontal Timing Chart



## b. Vertical Timing Chart





## (3) Color Data Assignment

a. 6 bit input

<u>a. 6 bit</u>	прис								IN	NPUT	`DAT	ГА							
				R D	ATA					G D					,	B D	ATA	<u>.</u>	
C	OLOR	R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	В5	В4	В3	В2	B1	В0
		MSB					LSB	MSB					LSB	MSB					LSB
	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN(63)	0	0	0	0	0	0	1		1		1	1	0	0	0	0	0	0
BASIC	BLUE(63)	0	0	0	0	0	0	0		0	0		0	1	1	-		1	1
COLOR	CYAN	0	0	0	0	0	0	1		1	1	1	1	1	1	1	1	1	1
	MAGENTA	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	YELLOW	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	WHITE	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	RED(1)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	RED(2)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
RED																			
	RED(62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN(1)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	GREEN(2)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
GREEN													<u> </u>						
	GREEN(62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	GREEN(63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	BLUE(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	BLUE(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
BLUE													- - - -						
	BLUE(62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	BLUE(63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

Note

1) Definition of gray scale

Color (n) --- n indicates gray scale level. Higher n means brighter level.

2) Data

1:High, 0: Low

b. 8 bit input

b. o bit	•											INI	PUT	'DA	TA			1							
C	OLOR			]	R DA	<b>ATA</b>	<b>.</b>				······	(	G D	АТА		,				]	B D	ATA	١		
Č.	JLOIU	R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	В7	В6	В5	В4	ВЗ	В2	В1	В0
		MSB							LSB	MSB							LSB	MSB							LSB
	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
BASIC	GREEN(255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
COLOR	BLUE(255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	CYAN	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	MAGENTA	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	YELLOW	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	WHITE	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	RED(1)	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(2)	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
RED																									
										***************************************			4									-			
	RED(255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
	GREEN(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
GREEN																									
	GREEN(255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	BLUE(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	BLUE(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
BLUE		_												   			<u>0</u>								
																	-								
	BLUE(255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1

#### [Note]

1) Definition of gray scale

Color (n) --- n indicates gray scale level. Higher n means brighter level.

2) Data

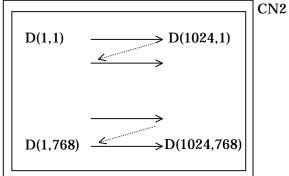
1:High, 0: Low



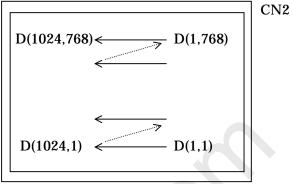
## (4) Display Position and Scan Direction

D(X,Y) shows the data number of input signal.



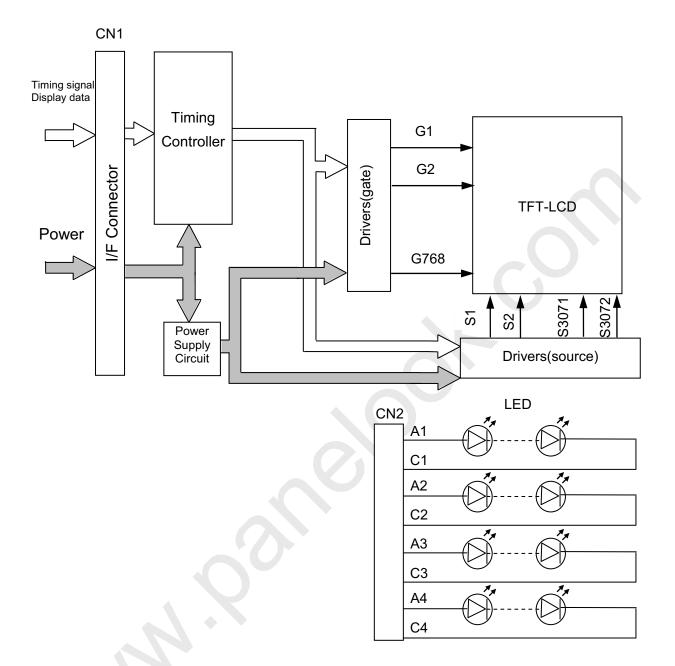


SC: High





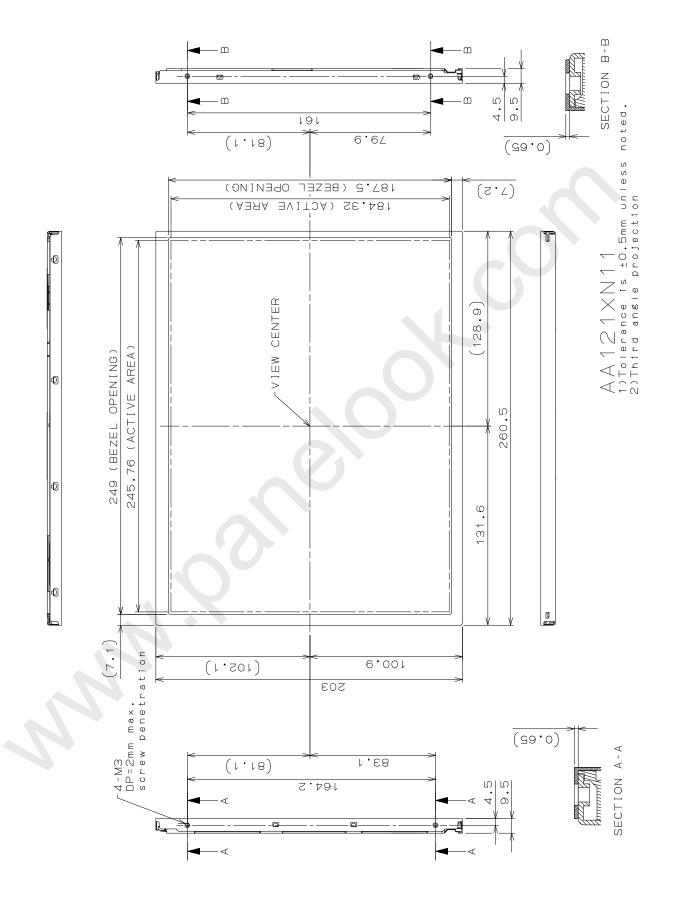
## 7. BLOCK DIAGRAM





## 8. MECHANICAL SPECIFICATIONS

(1) Front Side



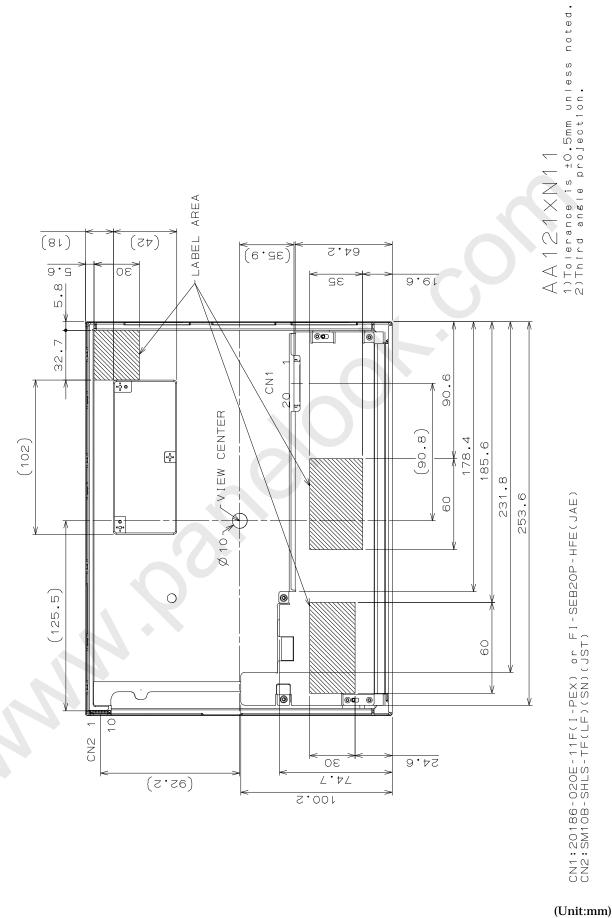
(Unit:mm)

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## (2) Rear Side



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## 9. OPTICAL CHARACTERISTICS

Global LCD Panel Exchange Center

1a=25 C, VC	ノ <b>C=3.3</b> V,III	ıput Signais	s: 1 yp. vaiu	ies snown i	ın Secuon o

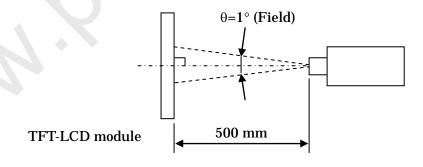
ITEM		SYMBOL	CONDITION		TYP	MAX	UNIT	Remarks
Contrast Ratio		CR	θν=0°, θн=0°	(390)	(600)			*1)*2)*5)
Luminance		Lw	θν=0°, θн=0°	(1000)	(1300)		cd/m²	*1)*5)
Luminance Uniformity		ΔLw	θν=0°, θн=0°			30	%	*1)*3)*5)
Response Time		tr	$\theta_V=0^\circ,\theta_H=0^\circ$		(4)		ms	*1)*4)*5)
		tf	$\theta_V=0^\circ,\theta_H=0^\circ$		(12)		ms	*1)*4)*5)
Viewing	Horizontal	$\theta_{\mathrm{H}}$	CD > 10	(-65~65)	(-80~80)		0	*1)*5)
Angle	Vertical	$\theta_{ m V}$	CR ≥ 10	(-65~45)	(-80~60)		٥	*1)*5)
Image sticking		tis	2 h			2	S	*6)
	Red	Rx			TBD			
		Ry			TBD			
Color	Green	Gx			TBD			
Coordinates		Gy	$\theta_{V}=0^{\circ},  \theta_{H}=0^{\circ}$		TBD			*1)*5)
	Blue	Bx			TBD			
		By			TBD			
	White	Wx			(0.313)			
		Wy			(0.329)			

#### [Note]

These items are measured using EZContrast (ELDIM) for viewing angle and CS2000 (Minolta) or equivalent equipment for others under the dark room condition (no ambient light) after more than 30 minutes from turning on the backlight unless noted.

Condition: IF = (120) mA

Measurement method for luminance and color coordinates is as follows.

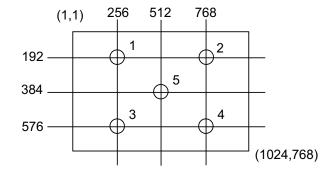


The luminance is measured according to FLAT PANEL DISPLAY MEASUREMENTS STANDARD (VESA Standard).

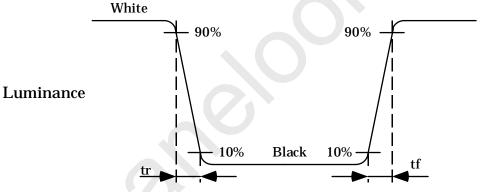


\*1) Measurement Point

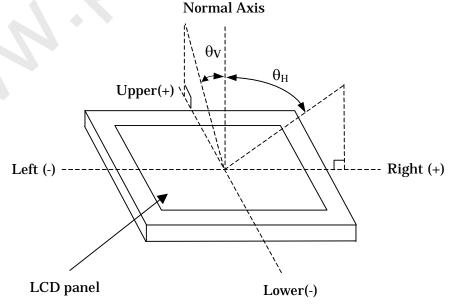
Contrast Ratio, Luminance, Response Time, Viewing Angle, Color Coordinates: Display Center Luminance Uniformity: point 1~5 shown in a figure below



- \*2) Definition of Contrast Ratio CR= Luminance with all white pixels / Luminance with all black pixels
- \*3) Definition of Luminance Uniformity  $\Delta Lw = [Lw(MAX)/Lw(MIN)-1] \times 100$
- \*4) Definition of Response Time



\*5) Definition of Viewing Angle( $\theta_V$ ,  $\theta_H$ )



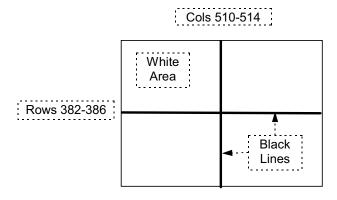
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## \*6) Image sticking:

Continuously display the test pattern shown in the figure below for two-hours. Then display a completely white screen. The previous image shall not persist more than two seconds at  $25^{\circ}$ C.



TEST PATTERN FOR IMA E STIC IN TEST



## 10. RELIABILITY TEST CONDITION

(1) Temperature and Humidity

ITEM	CONDITIONS	
HIGH TEMPERATURE HIGH HUMIDITY OPERATION	40°C, 90%RH, 240 h (No condensation)	
HIGH TEMPERATURE OPERATION	80°C, 240 h	
LOW TEMPERATURE OPERATION	−30°C, 240 h	
HIGH TEMPERATURE STORAGE	80°C, 240 h	
LOW TEMPERATURE STORAGE	–30°C, 240 h	
THERMAL SHOCK	−30°C (1h) ~ 80°C(1h), 100 cycles	

## (2) Shock & Vibration

Snock & Vibration			
ITEM	CONDITIONS		
	Shock level: 1470m/s² (150G)		
SHOCK	Waveform: half sinusoidal wave, 2ms		
(NON-OPERATION)	Number of shocks: one shock input in each direction of three mutually		
	perpendicular axes for a total of six shock inputs		
	Vibration level: 9.8m/s² (1.0G)		
	Waveform: sinusoidal		
VIBRATION	Frequency range: 5 to 500Hz		
(NON-OPERATION)	Frequency sweep rate: 0.5 octave /min		
	Duration: one sweep from 5 to 500 Hz in each of three mutually		
	perpendicular axis(each x,y,z axis: 1 hour, total 3 hours)		

#### (3) ESD Test

ITEM	CONDITIONS		
CONTACT DISCHARGE (OPERATION)	150pF, 330 $\Omega$ , $\pm 8$ kV, 10 times at 1 sec interval		
SIGNAL PIN DISCHARGE (NON-OPERATION)	200pF, $0\Omega$ , $\pm 200$ V, $10$ times at 1 sec interval		

#### (4) Judgment standard

The judgment of the above tests should be made as follow:

Pass: Normal display image, no damage of the display function. (ex. no line defect) Partial transformation of the module parts should be ignored.

Fail: No display image, damage of the display function. (ex. line defect)



## 11. OTHER FEATURE

This LCD module complies with RoHS  $\!\!\!^{*)}$  directive.

\*) RoHS: Restriction of the use of certain hazardous substances in electrical and electronic equipment

UL1950 certified (UL File# E158720)



Please pay attention to the followings in handling TFT-LCD products;

12. HANDLING PRECAUTIONS FOR TFT-LCD MODULE

#### (1) ASSEMBLY PRECAUTION

- a. Please mount the LCD module by using mounting hole with a screw clamping torque less than
   0.5 Nm. Please do not bend or wrench the LCD module in assembling. Please do not drop, bend or twist the LCD module in handling.
- b. Please design display housing in accordance with the following guide lines.
  - (a) Housing case must be designed carefully so as not to put stress on LCD and not to wrench module. If customer uses compression mounting, please evaluate housing case with LCD carefully to avoid image quality issue caused by mechanical stress.
  - (b) Under high temperature environment, performance and life time of LED may heavily shorten. When you design with our LCD product, please consider radiating heat and ventilation for good heat management.
  - (c) Keep sufficient clearance between LCD module back surface and housing when the LCD module is mounted. Approximately 1.0mm of the clearance in the design is recommended taking into account the tolerance of LCD module thickness and mounting structure height on the housing.
  - (d) When some parts, such as, FPC cable and ferrite plate, are installed underneath the LCD module, still sufficient clearance is required, such as 0.5mm. This clearance is, especially, to be reconsidered when the additional parts are implemented for EMI countermeasure.
  - (e) Keep sufficient clearance between LCD module and the others parts, such as inverter and speaker so as not to interfere the LCD module. Approximately 1.0 mm of the clearance in the design is recommended.
  - (f) To avoid local elevation/decrease of temperature, considering location of heating element, heat release, thermal design should be done.
- c. Please do not push or scratch LCD panel surface with anything hard. And do not soil LCD panel surface by touching with bare hands. (Polarizer film, surface of LCD panel is easy to be flawed.)
- d. Please wipe off LCD panel surface with absorbent cotton or soft cloth in case of it being soiled.
- e. Please wipe off drops of adhesives like saliva and water on LCD panel surface immediately. They might damage to cause panel surface variation and color change.
- f. Please do not take a LCD module to pieces and reconstruct it. Resolving and reconstructing modules may cause them not to work well.
- modules may cause them not to work well.
  g. Please do not touch metal frames with bare hands and soiled gloves. A color change of the metal
- h. Please handle metal frame carefully because edge of metal frame is very sharp.

frames can happen during a long preservation of soiled LCD modules.

i. Please connect the metal frame of LCD module to GND in order to minimize the effect of external noise and EMI.

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j. Be sure to connect the cables and the connecters correctly.

### (2) OPERATING PRECAUTIONS

- a. Please be sure to turn off the power supply before connecting and disconnecting signal input cable.
- b. Please do not change variable resistance settings in LCD module. They are adjusted to the most suitable value. If they are changed, it might happen LCD does not satisfy the characteristics specification.
- c. The interface signal speed is very high. Please pay attention to transmission line design and other high speed signal precautions to satisfy signal specification.
- d. Condensation might happen on the surface and inside of LCD module in case of sudden change of ambient temperature. Please take care so as not to cause any damage mentioned on (1)-d.
- e. Please pay attention not to display the same pattern for very long time. Image sticking might happen on LCD. Although image sticking may disappear as the operation time proceeds, screen saver function is recommended not to cause image sticking.
- f. Please obey the same safe instructions as ones being prepared for ordinary electronic products.

### (3) PRECAUTIONS WITH ELECTROSTATICS

- a. This LCD module use CMOS-IC on circuit board and TFT-LCD panel, and so it is easy to be affected by electrostatics. Please be careful with electrostatics by the way of your body connecting to the ground and so on.
- b. Please remove protection film very slowly from the surface of LCD module to prevent from electrostatics occurrence.

#### (4) STORAGE PRECAUTIONS

LCD should be stored in the room temperature environment with normal humidity. The LCD inventory should be processed by first-in first-out method.

#### (5) SAFETY PRECAUTIONS

- a. When you waste damaged or unnecessary LCDs, it is recommended to crush LCDs into pieces and wash them off with solvents such as acetone and ethanol, which should later be burned.
- b. If any liquid leaks out of a damaged glass cell and comes in contact with the hands, wash off thoroughly with soap and water.



## (6) OTHERS

- a. A strong incident light into LCD panel may cause deterioration to polarizer film, color filter, and other materials, which will degrade the quality of display characteristics. Please do not expose LCD module under strong Ultraviolet rays for a long time.
- b. Please pay attention to a panel side of LCD module not to contact with other materials in preserving it alone.
- c. For the packaging box handling, please see and obey with the packaging specification datasheet.